



## **Subject: Safety Advisory – Option V Cable Processor System Operating in “Option I” Operating Mode**

The Option V Fishertech Cable Processor is comprised of a Fishertech Injected Metal Assembly (IMA) Machine (typically a model AM46M8CZ or AM46M8EZ) and a model # 7MP445A Cable Processor (Operating Head). It may be operated in either Option V mode or Option I mode.

When operating this type of IMA system in the “Option I” mode, the operator is able to manually place a cable into the cavity of the IMA tool, and initiate the cycle. When operating in Option I mode Fishertech recommends that guard package # 15005439g1 always be in place/installed. Please see “Instructions for Installing Option I Guarding on The Option V Cable Processor” on page #2 of this document. This guard protects the operator from a potential pinch hazard.

Although there have been no occurrences reported to Fishertech of an injury due to a missing guard in this situation, it is appropriate to install this guarding in the circumstance described above. If you do not have the appropriate guarding it is available by ordering it through our renewal parts person Craig Fitzpatrick (cfitzpatrick@dynacast.com or 705-748-9522 extension 2421.)

When changing to the Option V mode of operation from the Option I mode, the machine must be returned to its normal configuration and guarding set-up.

In addition to ensuring that the correct guarding is in place for the mode of operation, Fishertech reminds users of IMA equipment that the equipment and guarding needs to be maintained in good condition to operate properly and safely. The equipment has proven to be extremely reliable and durable, but anything unusual in machine operation or performance needs to be investigated.

## Instructions for Installing Option I Guards On The Option V Cable Processor

### Option I Guard Package (item # 15005439g1)

1. Using the operator interface (Panelview Component) configure the IMA machine to Option I mode by selecting Option I on the Operator Interface.
2. Access and unlock the Transfer Arm and swing the Transfer Arm to the open position.
3. In some instances the Cable Upset Device may have to be moved back to allow the guard to be installed.
4. Install the Option I Guard onto the front of the Operating Head with the hardware provided.
5. In 'Set Up' mode, open and close the tooling a number of times to ensure there is no interference.

